

UNAPPROVED



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3235-1

Job Sheet 216138



Part No: D3235-1

Job Qty: 50 pcs

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/30/20

Job Tracking No:

Due Date: 12/11/20

Created By: Patrick Lussier

Type: Stock

Description:

Note: D3235 REV.A IPP A 04.04.19 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	50 pcs	12/10/20		0.00	0.00	Purchasing - 1		DEC 02 2020
							Purchasing - 2		
							Purchasing - 3		
120	Packaging 2-1 - Receive - B4B	50 pcs	12/10/20		0.00	0.00	Packaging 2 - 1 - B4B		DEC 02 2020
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S317636



Part: D3235-1

Job No: 216138

Serial No/Batch: S317636

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/02/20

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					B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
					QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
					QC 6 - 82	
130 QC 6	50 pcs	12/10/20	0.00 0.00			
140 Handfinish - 1-1 Chemical-B4B	50 pcs	12/10/20	0.00 0.40	Handfinish - 1 - 1 - B4B		
				Handfinish - 1 - 2 - B4B		
				Handfinish - 1 - 3 - B4B		
				Handfinish - 1 - 4 - B4B		
				Handfinish - 1 - 5 - B4B		
				Handfinish - 1 - 6 - B4B		
				Handfinish - 1 - 7 - B4B		
				Handfinish - 1 - 8 - B4B		
				Handfinish - 1 - 9 - B4B		
				Handfinish - 1 - 10 - B4B		
				Handfinish - 1 - 11 - B4B		
				Handfinish - 1 - 12 -		

DAS

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9-80

DEC 09 2020

3EB17/12/2020

				B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
150	QC 7	50 pcs	12/10/20	0.00 0.00	QC 7 - 10
					QC 7 - 13
					QC 7 - 14
					QC 7 - 15
					QC 7 - 17
					QC 7 - 18
					QC 7 - 19
					QC 7 - 2
					QC 7 - 28
					QC 7 - 3
					QC 7 - 30
					QC 7 - 34
					QC 7 - 36
					QC 7 - 37
					QC 7 - 41
					QC 7 - 47
					QC 7 - 48
					QC 7 - 51
					QC 7 - 58
					QC 7 - 59
					QC 7 - 60
					QC 7 - 9
					QC 7 - 68
					QC 7 - 50
					QC 7 - 67
					QC 7 - 40
					QC 7 - 24
					QC 7 - 43
					QC 7 - 61
					QC 7 - 81
					QC 7 - 76
					QC 7 - 79
					QC 7 - 83
					QC 7 - 82
					QC 7 - 87
160	Powdercoat - 1 White GI(A)- B4B	50 pcs	12/11/20	0.00 0.47	Powdercoat - 1 - B4B
					Powdercoat - 2 - B4B
					Powdercoat - 3 - B4B
					Powdercoat - 4 - B4B
					Powdercoat - 5 - B4B

20-12-22

DAS 34 9-89

20-12-23

34 9-89

170 QC 3	50 pcs	12/11/20	0.00 0.00	Powdercoat - 6 - B4B	
				Powdercoat - 7 - B4B	
				Powdercoat - 8 - B4B	
				Powdercoat - 9 - B4B	
				Powdercoat - 10 - B4B	
				QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	DAS
				QC 3 - 40	40 20/12/24
				QC 3 - 19	9-89
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
				QC 3 - 82	
				QC 3 - 87	
				QC 3 - 47	
180 Packaging 3-1 - Stock - B4B	50 ✓ pcs	12/11/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B ✓	DAS
				Packaging 3 - 4 - B4B	DEC 24 2020 80
				Packaging 3 - 5 - B4B	ST522 9-89
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 -	

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					B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
190 QC 21 - SA	50 pcs	12/11/20	0.00 0.00	QC 21 - SA - 21	DAS	
				QC 21 - SA - 70	21	
				QC 21 - SA - 9	9-89	
				QC 21 - SA - 77		
				QC 21 - SA - 28		DEC 7 9 2020

Part Op 110 - (Purchasing) Issue P/O to Metec : 416047705 Machine as per dwg C of C is required
 Descriptions: 120 - (Receive & Inspect for Damage & Mat'l Certs) Ensure C of C is attach

130 - (QC6- All purchased or subcontracted products)

140 - (Chemical Conversion Coat per QSI005 4.1)

150 - QC7-Inspect Chemical Conversion Coat

160 - (White Gloss(Ref: 4.3.5.1) per QSI005 4.3-Alum) START TIME: 15:35 OVER TEMPERATURE: 320°

FINISH TIME: 17:05

170 - (QC3- Inspect Part Finish)

180 - (Identify as per dwg & Stock Location: _____)

190 - QC21- Final Inspection - Work Order Release)

xso

NOV 30 2020

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	3.4150 ft (.0683 ea)	110-Purchasing	5246315
D3235-1P	Lug	50 pcs (1 ea)	110-Purchasing	5317634

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	3	437	0
	D3235-1P	50	0	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Log	4.450inches $\pm$ 0.010	4.460 4.440		
2	Mounting Log	0.306inches $\pm$ 0.010	0.316 0.296		
3	Mounting Log	1.850inches $\pm$ 0.030	1.880 1.820		
4	Mounting Log	1.200inches $\pm$ 0.010	1.210 1.190		
5	Mounting Log	0.125inches $\pm$ 0.010	0.135 0.115		
6	Mounting Log	0.400inches $\pm$ 0.010	0.410 0.390		
7	Mounting Log	0.735inches $\pm$ 0.030	0.765 0.705		
8	Mounting Log	0.505inches + 0.005 - 0.000	0.510 0.505		
9	Mounting Log	0.380inches $\pm$ 0.030	0.410 0.350		
10	Mounting Log	3.700inches $\pm$ 0.005	3.705 3.695		
11	Mounting Log	0.375inches $\pm$ 0.010	0.385 0.365		
12	Mounting Log	0.750inches $\pm$ 0.010	0.760 0.740		
13	Mounting Log	0.257inches + 0.005 - 0.000	0.262 0.257		
14	Mounting Log	0.380inches $\pm$ 0.030	0.410 0.350		

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB047785



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB047785

PO Date: 11/30/20

Due Date: 12/11/20

Purchase Order

Revision:

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	216133	D2230-1P	D2230 Rev.G			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Firmed - X12		12/11/20	12 pcs	0 pcs	12 pcs	\$21.00/pcs	\$252.00
DEC 02 2020														
Line Item Note PAINTED														
2	216134	D2230-1P	D2230 Rev.G			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Firmed - X88		12/11/20	88 pcs	0 pcs	88 pcs	\$15.75/pcs	\$1,386.00
DEC 02 2020														
Line Item Note UNPAINTED														
3	216137	D3235-1P	D3235			Lug : Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QS I005	Firmed - X30		12/11/20	30 pcs	0 pcs	30 pcs	\$21.00/pcs	\$630.00
DEC 02 2020														
Line Item Note PAINTED														
4	216138	D3235-1P	D3235			Lug : Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QS I005	Firmed - X50		12/11/20	50 pcs	0 pcs	50 pcs	\$15.75/pcs	\$787.50
68-6 78 DAS 82 9-89 DEC 02 2020														
Line Item Note UNPAINTED														



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB047785



Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	216140	D2230-3P	D2230 Rev G			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed -		12/11/20	74 pcs	0 pcs	74 pcs	\$13.50/pcs	\$999.00
Line Item Note UNPAINTED														
6	216141	D2230-3P	D2230 Rev G			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed -		12/11/20	86 pcs	0 pcs	86 pcs	\$13.50/pcs	\$1,161.00
Line Item Note UNPAINTED														

Grand Total: \$5,215.50

Order Notes

Terms & Conditions of Purchasing (Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Please ensure to send the related invoice to hby_ap@dartaero.com.

Plex 11/30/20 12:23 PM dart.lussier.patrick

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

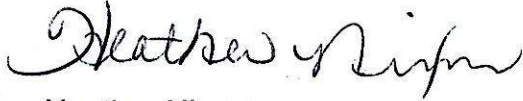
same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
7	D2230-1P	Mounting Lug alodined and painted as per QSI005	G	S187667	919781	HB047785
4	D2230-1P	Mounting Lug alodined and painted as per QSI005	G	S187667	919771	HB047785
1	D2230-1P	Mounting Lug alodined and painted as per QSI005	G	S187667	919780	HB047785
88	D2230-1P- UNPAINTED	Mounting Lug Unpainted	G	S187667	-	HB047785
23	D3235-1P	Mounting Lug alodined and painted as per QSI 005	A	S187667	919446	HB047785
7	D3235-1P	Mounting Lug alodined and painted as per QSI 005	A	S187667	919772	HB047785
50	D3235-1P- UNPAINTED ✓	Mounting Lug Unpainted	A ✓	S246315	-	HB047785 ✓
74	D2230-3P- UNPAINTED	Mounting Lug, unpainted	G	S187667	-	HB047785

We hereby certify that the above parts were made in conformance with applicable drawings.

DAS
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9-89

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read "Heather Nixon", written in a cursive style.

Heather Nixon

Vankleek Hill, December 1, 2020



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 28583
Shipment Date: 12/01/2020
Ship Via: Pick up at METEC
Order Number: 5283
Ord Date: 2020-11-30

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB047785
Terms: Net 60 Days

Quantity									
Item	Open	Shipped	Back Ord	Canceled	Unit	Description	Revision	Job Number	
1	12	12 ✓	0	0	EA	DART-D2230-1P Mounting Lug alodined and painted as per QSI005	G	5283-01	
2	88	88 ✓	0	0	EA	DART-D2230-1P-UNPAINTED Mounting Lug Unpainted	G	5283-02	
3	30	30 ✓	0	0	EA	DART-D3235-1P Mounting Lug alodined and painted as per QSI 005	A	5283-03	
4	50	50 ✓	0	0	EA	DART-D3235-1P-UNPAINTED Mounting Lug Unpainted	A	5283-04	
5	74	74 ✓	0	0	EA	DART-D2230-3P-UNPAINTED Mounting Lug, unpainted	G	5283-05	

RECEIVED

DEC 01 2020

DART AEROSPACE LTD.

Deborah McIntyre

Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.